

Date: Tuesday, 08/01/2008 10:18:07 AM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MOUNTING BRACKET
Job Number : 36396	
Estimate Number : 11797	
P.O. Number : N/A	Part Number : D2524
This Issue : 08/01/2008 S.O. No. : N/A	Drawing Number : D2524 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 18/12/2007 Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 26941	Material : N/A
Written By : <i>[Signature]</i>	Due Date : 10/01/2008 Qty: 20 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est. C 00.06.26 Removed P/O for powder coat EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0250X02500	6061-T6 Bar .25" x 2.5"
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19.9082



Comment: Qty.: 0.7657 f(s)/Unit Total: 15.3132 f(s)

6061-T6 Bar .25" x 2.5"

Material: 6061-T6 Bar - 0.25" thick

Batch: 106652 BR 8-1-8

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2524

Dwg Rev: A BR 8-1-8

Prog Rev: A

2-Deburr if necessary BR 8-1-8

26

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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BR 8-1-8



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/01/08 26

5.0	POWDER COATING	POWDER COATING
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M106379



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

08-01-14

26 P10

5.1 And etch and Alodine
per 057005

BR

08-01-12

26

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Job Number: 36396

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



26X

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

JS m-1

08/01/12

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 468

JS 08/01/15 (x26)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



26

Comment: FINAL INSPECTION/W/O RELEASE

08/01/15

Job Completion

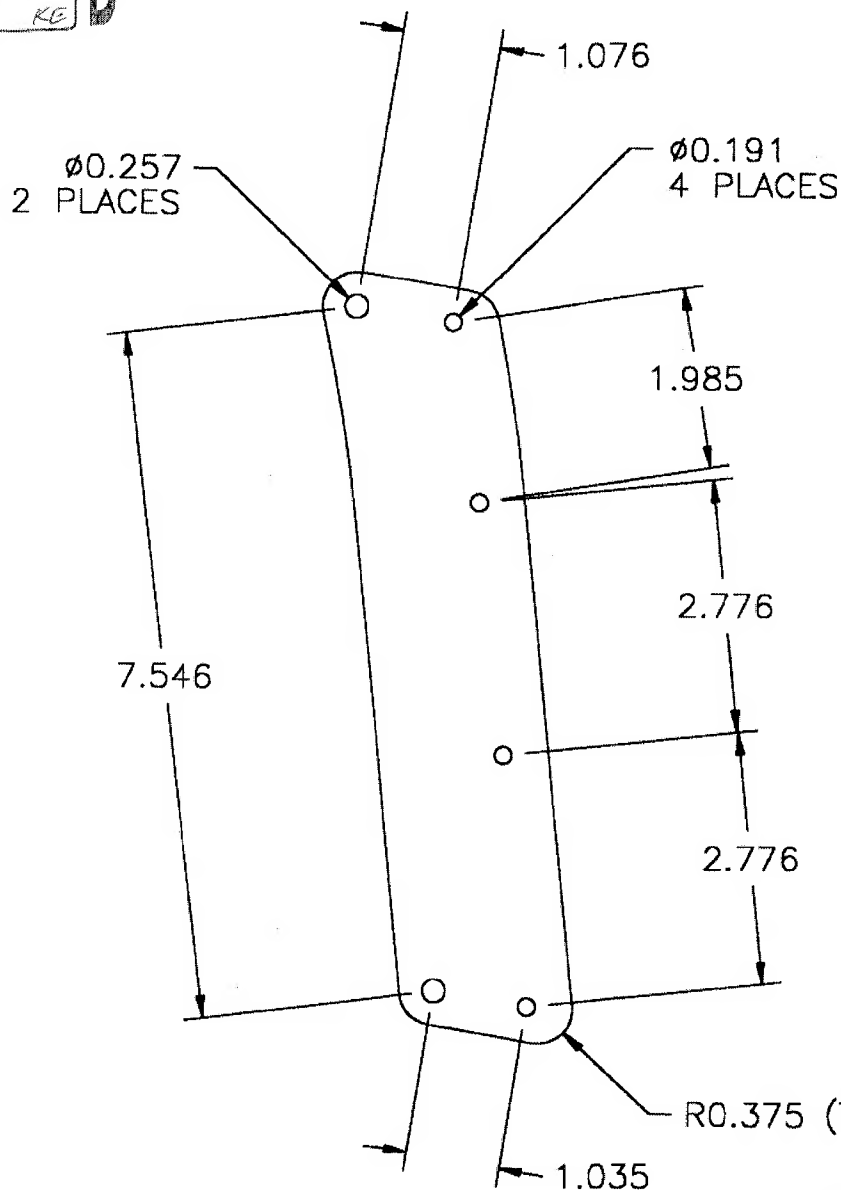


u 08.01.15



DESIGN By	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED A	APPROVED A	DRAWING NO. D2524	REV. A SHEET 1 OF 1
DATE 95.12.20		TITLE SIDE PLATE	SCALE 1:2
A	95.12.20	NEW ISSUE	

RELEASED
97/01/15 KE
ECN001



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36396

MATERIAL: 6061-T6 QQ-A-200/8 0.25 THICK
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE PER DART QSI 005 4.3